



NIGHT FISION

P R E C I S I O N T R I T I U M

There's always a brighter way...

Glock Installation Guide

PRIOR TO INSTALLATION:

Inspect all tritium lamps in low light conditions for illumination and brightness. If you have any questions regarding tritium lamp illumination, please call our Customer Service Department immediately at (313)-293-7100.

Please review our full warranty policy – [Click Here](#)

Please read through the entire step-by-step instructions before attempting to install gun sights. If for ANY reason you are uncertain about performing the following step-by-step instructions, Night Fision highly recommends consulting a qualified professional gunsmith for installation.

For further instruction, please review our Night Fision video installation guides below:

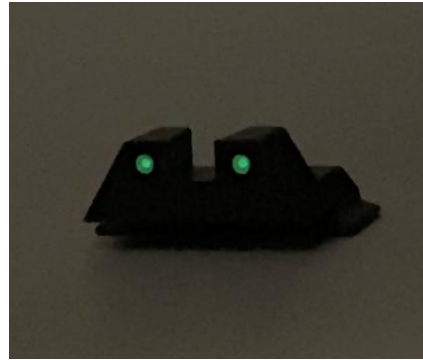
Glock Installation – [Click Here](#)

Tools needed for proper installation:

- Gunsmithing Tool Kit (Purchase at Nightfision.com, [Click Here](#))
 - Gunsmith Hammer non-marring head (polymer) and steel head
 - Soft Metal Drift/Punch (Aluminum)

- Oil Stone (320 grit)
 - 3/16th Hex Driver & Loctite (Blue 242)
- Masking Tape
- Bench Vise w/optional Non-Abrasive Padding

1. Inspect all tritium lamps in low light conditions for illumination and brightness.



**If you have any questions regarding the tritium lamps illumination, please call our Customer Service Department immediately at (313)-293-7100.

2. Perform a firearm safety check, do this by removing the magazine and racking the slide confirming the gun is **UNLOADED**.
3. Fieldstrip the gun.
4. Remove original guns sights using a 3/16 hex driver and punch. It is recommended to mask the gun slide with masking tape to prevent damage to the slide.

Front Sight Installation:

5. Apply Blue Loctite to the surfaces in and around the front sight hole. Insert the front sight into the hole. It is not necessary to apply Loctite to the threads of the sight.



6. Holding the front sight in place with one hand, flip the slide upside-down and insert the provided Night Fision screw into the boss using a 3/16th hex driver. Tighten hand tight 5-7 in-lbs. of torque. Only tighten securely after double checking the sight alignment is centered.

***Using a Non-Night Fision screw can/will break the tritium, which will void the warranty.**

****It is unnecessary to apply additional Blue Loctite to the screw threads as it is pre-applied on the screw provided.**

*****The recommendation for tightening a front Glock sight screw: 5-7 in-lbs. (0.565-0.791 N-m) of torque. You can achieve 5 in-lbs. using the Night Fision Hex Screw driver and hand torqueing only. (drivers approximately 3" length and 3/8 diameter)**



7. Once the front sight is in place, clean off excess Blue Loctite using a Q-tip and cleaner and allow loctite to set over night.

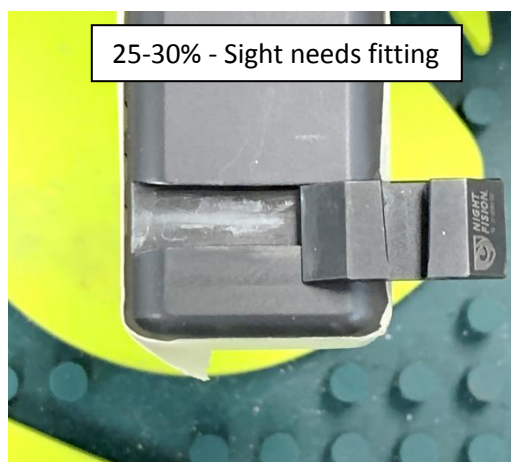


Rear Sight Installation:

8. Secure the slide tightly in a vise. Make sure to properly mask the gun slide with tape and/or use non-abrasive padding in the vise to protect the slide from becoming damaged during installation.



9. **Test fitting gun sights:** Insert gun sights into the slide dovetail by hand, using firm pressure until stopped.
- Sometimes, initially the gun sight only will insert about 25-30%.
If this is so: **Correct fitting of the sight is necessary and you must complete step 9 & 10 properly before attempting to install with gunsmith tools.**
 - If the sights fit about 50%: the sights may not require additional fitting and proceed to step 11.



**Forcing a gun sight that does not fit properly with gunsmith tools can and will damage the gun sights. This is considered an improper installation and is not covered by warranty.

10. **Fitting gun sights:** The objective is to gradually remove small amounts of material until the gun sight fits about 50% inserted into dovetail as shown in step 9.

- Using a gunsmith oil stone, apply oil then gently rub the bottom of gun sight in a circular motion to remove a small amount of material at a time.
- FREQUENTLY check and test fit the sight as shown in step 5 until the sight inserts about 50%. This may take multiple tries while removing material repeating step 5 & 6 until the gun sight fits properly.

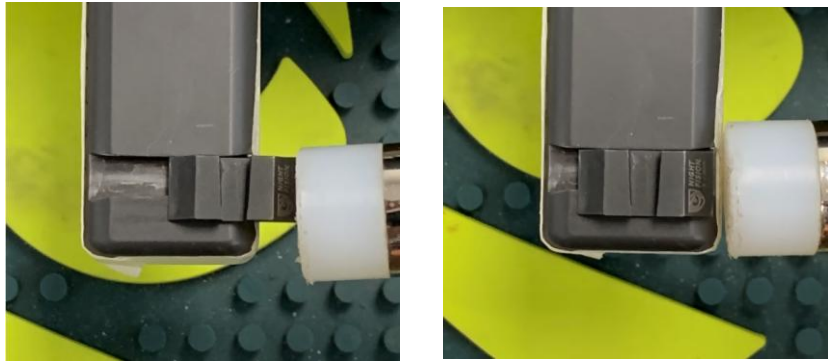


**It is important to frequently check and test fit the gunsight. Removing too much at one time can cause the sight to be too loose. This is considered an improper installation and is not covered by warranty.

11. After acquiring a proper test fit, clean the gunsight of all debris and insert the gunsight firmly, by hand, into the dovetail until stopped.

12. Using the polymer non-marring head of the hammer, tap the gun sight on the dovetail until level with the edge of the slide and use of the drift is necessary.

- **NEVER strike the gun sight at the blade or any location on or near the tritium lamps.**
- **ALWAYS strike the gun sight on the dovetail ONLY.**



**If gun sight does not move with ease, not enough material was removed in step 6, and that step should be performed.

13. **Centering the gun sight:** Place the aluminum punch securely on the dovetail **ONLY**, and using the gunsmith hammer firmly strike the punch until the gun sight has moved to center of the slide.



****Striking the blade with Drift or Hammer during installation and causing any damage to the sight or tritium lamps will not be covered by warranty.**

****Any RMAs submitted regarding blade breakages that have been hit on the blade during installation will be denied and are not covered by warranty.**

Please contact our Customer Service Department at 313-293-7100 or Info@nightfision.com if you have any questions or concerns.

